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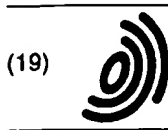
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(72) Inventor: **Gobbi, Ezio**  
**46037 Roncoferraro (MN) (IT)**

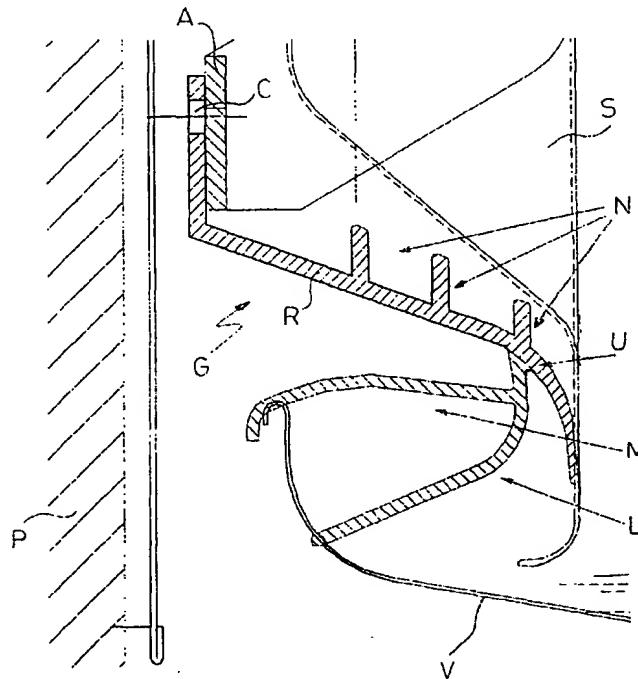
(74) Representative: **Concone, Emanuele et al**  
**Società Italiana Brevetti S.p.A.**  
**Via Carducci 8**  
**20123 Milano (IT)**

(71) Applicant: **Bonferraro S.p.A.**  
**37060 Bonferraro (VR) (IT)**

(54) **Seal for dishwasher door**

(57) A seal to be applied along the bottom side of the door (S) of a dishwasher is made up of an upper rigid part (R), provided with longitudinal ribs (N) and a hole (C) for securing it to the door (S), connected by co-extrusion to a lower elastic part shaped substantially as an inverted Y, so that when the door (S) is closed a top arm (M) abuts along the top edge of the tank (V) and a bottom arm (L) is in contact with the tank (V) at a lower

position, the arm (L) being sized and shaped to remain always in contact with the tank (V) of the dishwasher at any position of the door (S). This seal is designed in particular for a built-in dishwasher having a door (S) which is provided with a decorative panel (P) and rotates around hinges which determine not only the rotation but also the raising of the door (S) so as to allow the panel (P) to climb over a bottom plinth.



**Fig. 2**

## Description

[0001] The present invention relates to dishwashers, and in particular to a seal to be applied along the bottom side of the door.

[0002] It is known that seals are provided in dishwashers between the door and the tank to prevent the leaking of water and vapour, and the seal along the bottom side is the most critical. In fact, while along the other three sides the contact is made only upon closure of the door, along the bottom side the seal must guarantee the water-tightness in any position of the door from completely open to completely closed.

[0003] This is necessary because some liquid can gather on the inside of the door for various reasons, e. g. during the loading of the dishes, or at the end of the washing cycle if the drying is not carried out or still if the dishwasher is opened after the cycle has started in order to add some item to be washed which remained outside. In all of these instances, it could happen that the liquid flows down along the inside of the door and falls directly on the floor, or it could splash on the tank bottom creating drops which in turn fall on the floor.

[0004] Therefore conventional dishwashers are provided along the bottom side of the door with a specific shaped seal which remains in contact with the tank bottom regardless of the angle of inclination of the door. However this known solution is not applicable to built-in dishwashers provided with a decorative panel which reproduces the appearance of the other doors of the kitchen furniture, so that the dishwasher is "camouflaged".

[0005] In this case, in fact, the dishwasher door rotates around "variable-fulcrum" hinges which determine not only the rotation but also the raising of the door, to allow the decorative panel to climb over the bottom plinth with which it would otherwise interfere. As a result, the bottom seal used for doors rotating around fixed-fulcrum hinges is unsuitable in that during the opening it does not remain in contact with the tank bottom, thus allowing the fall of drops on the floor.

[0006] In order to overcome this problem there is presently used a bellows seal, secured at one end to the door and at the other end to the tank bottom. Such a solution, though effective, has drawbacks as to manufacturing cost and reliability, in particular concerning the endurance of the bending areas of the bellows which by repeatedly undergoing thermal and mechanical cycles may prematurely fail.

[0007] Therefore the object of the present invention is to provide a seal which is free from said drawbacks. This object is achieved by means of a seal having the characteristics disclosed in claim 1. Other advantageous features of the present seal are disclosed in the subsequent claims.

[0008] The main advantage of the present seal is that of combining the economicity and reliability of conventional seals with the sealing capacity at any door position typical of bellows seals.

[0009] Another advantage of this seal is that it can be advantageously used also on doors with fixed-fulcrum hinges to guarantee, without a significant increase in cost, a higher tightness reliability in time.

[0010] These and other advantages and characteristics of the seal according to the present invention will be clear to those skilled in the art from the following detailed description of an embodiment thereof, with reference to the annexed drawings wherein:

Fig.1 is a cross-sectional vertical view of the bottom forward portion of a dishwasher provided with the present seal, with the door in the closed position; Fig.2 is an enlargement of frame E of the previous figure which shows in detail the seal shape; Fig.3 is a view similar to fig. 1 with the door in a half-open position; and Fig.4 is a view similar to fig. 1 with the door in the fully open position.

[0011] Referring to said figures, there is illustrated a dishwasher with a door S covered by a panel P the bottom side of which must follow path T during the movement for opening and closure in order not to interfere with plinth Z. The sealing along the bottom side of door S is guaranteed by a seal G secured at the top to a bracket A of said door, and in contact with the edge of the tank V formed in the bottom B of the dishwasher.

[0012] As illustrated in detail in the enlargement of fig. 2, seal G is made up of two co-extruded parts connected at portion U. The upper supporting part R is made of a rigid material, provided with longitudinal ribs N and a hole C for securing it to bracket A, and abuts against the inside of door S. The lower part, on the contrary, is made of a soft and elastic material, and is shaped as an inverted Y with a top arm M abutting along the top edge of tank V, and a bottom arm L in contact with the tank at a lower position.

[0013] In this position of closed door it can be noted that the present seal guarantees a perfect tightness in that both arms L, M prevent water and vapour from leaking out of the tank, and in the same way the rigid part R prevents their penetration between door S and panel P. Therefore such a seal provides a better sealing when the door is closed, regardless of the type of hinges around which the door rotates upon opening.

[0014] Figs.3 and 4 clearly show how this seal provides the sealing also with the half-open or open door, thanks to arm L which remains in contact with tank V even when arm M moves away therefrom due to the rotation and raising of door S. In practice, the shape and the elastic material of the lower part of seal S make sure that arm L always remains in contact with tank V, while arm M guarantees the sealing at closed door even in the case of a residual plastic deformation of arm L which might occur in time.

[0015] It is clear that the above-described and illustrated embodiment of the seal according to the invention

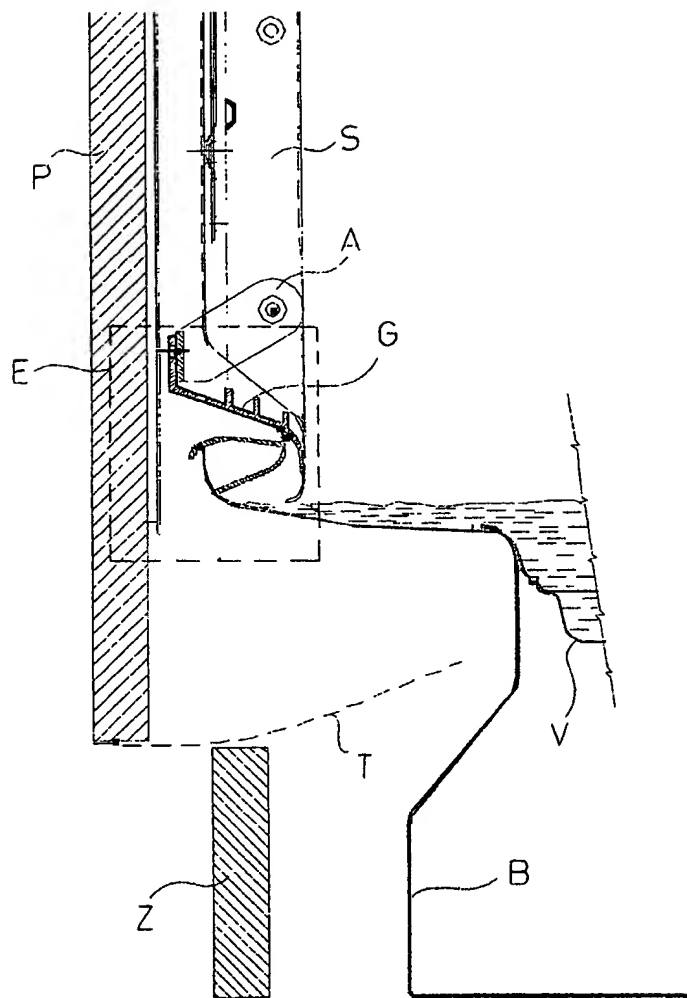
is just an example susceptible of various modifications. In particular, the exact shape of the seal may be somewhat changed as long as it includes an upper rigid part and a lower elastic part provided with two arms of which the bottom arm is sized and shaped to remain always in contact with the tank.

#### Claims

1. Seal for the door (S) of a dishwasher, **characterized in that** it includes an upper rigid part (R) connected to a lower elastic part provided with two arms (L, M) of which at least one arm (L) is sized and shaped to remain always in contact with the tank (V) of the dishwasher at any position of the door (S), and the other arm (M) is in contact with said tank (V) at least when the door (S) is in the closed position.
2. Seal for dishwasher door according to claim 1, **characterized in that** the rigid part (R) is provided with longitudinal ribs (N) and a hole (C) for securing it to the door (S).
3. Seal for dishwasher door according to claim 1 or 2, **characterized in that** the elastic part is shaped substantially as an inverted Y so that when the door (S) is closed a top arm (M) abuts along the top edge of the tank (V), and a bottom arm (L) is in contact with said tank (V) at a lower position.
4. Seal for dishwasher door according to one or more of the preceding claims, **characterized in that** it is made up of two co-extruded parts connected at a connecting portion (U).
5. Dishwasher **characterized in that** it includes a seal according to one or more of the preceding claims.
6. Dishwasher according to claim 5, **characterized in that** the door (S) is provided with a decorative panel (P) and rotates around hinges which determine not only the rotation but also the raising of the door (S) so as to allow said panel (P) to climb over a bottom plinth (Z).

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***Fig. 1***

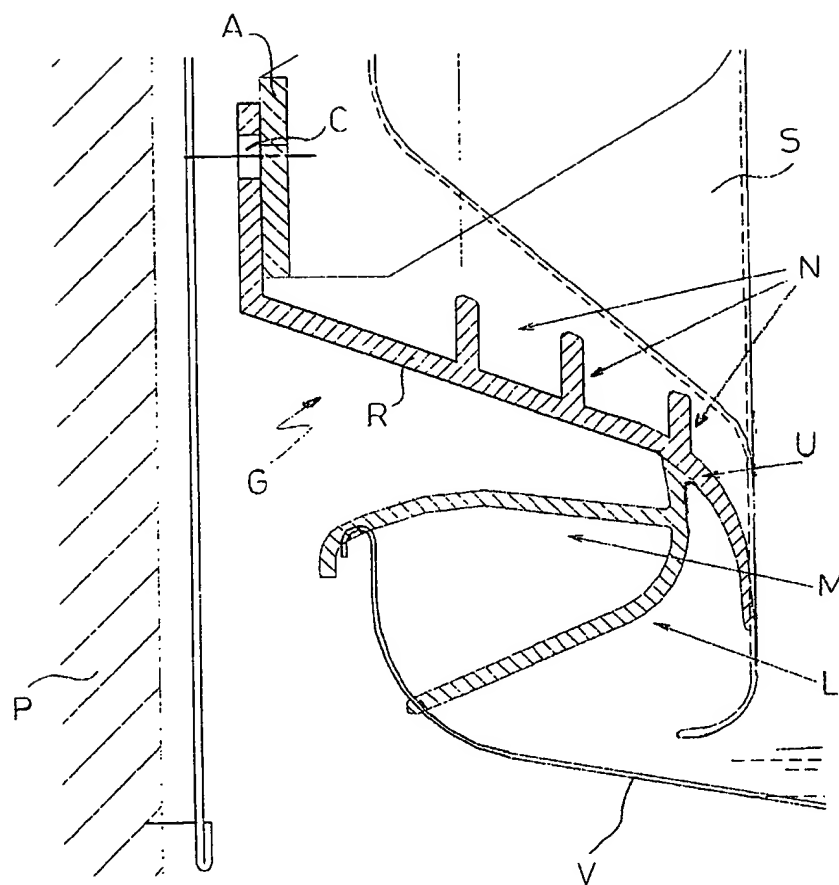
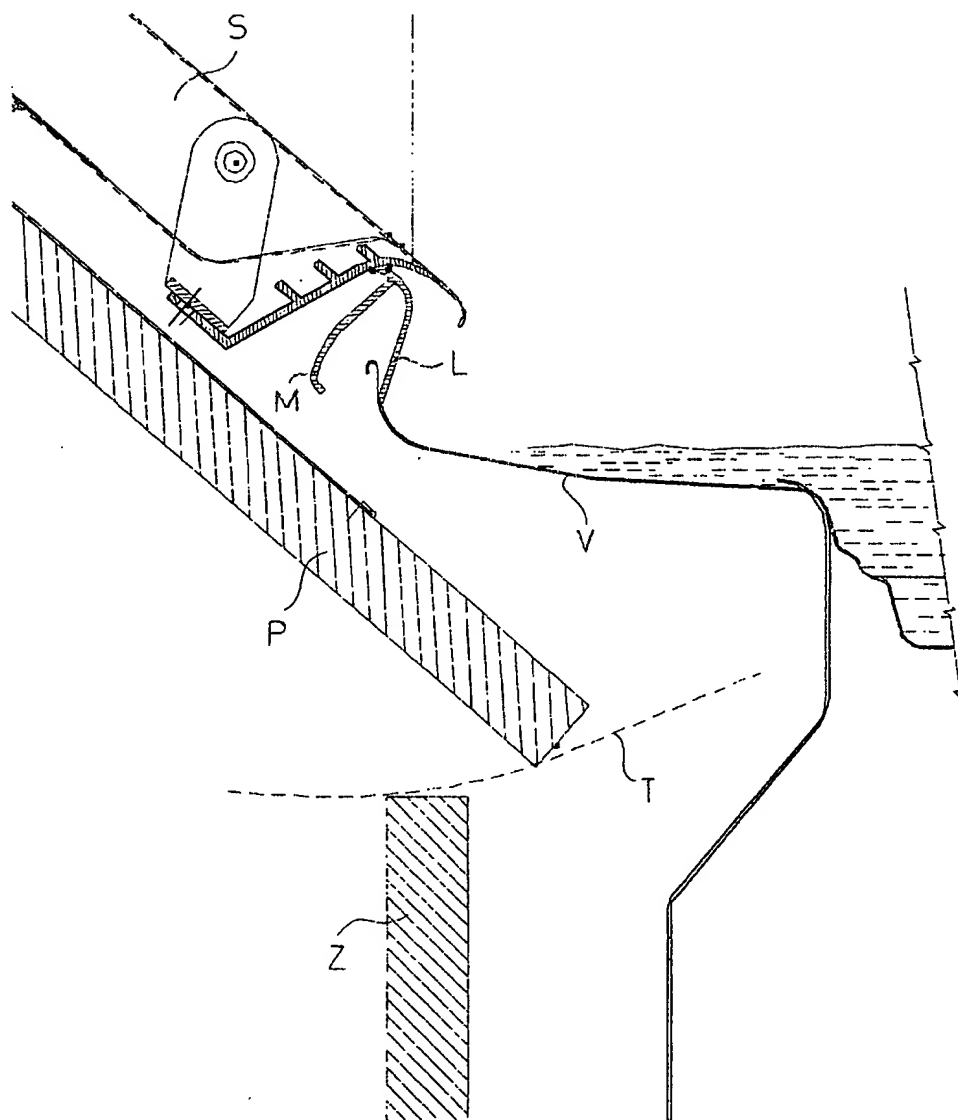
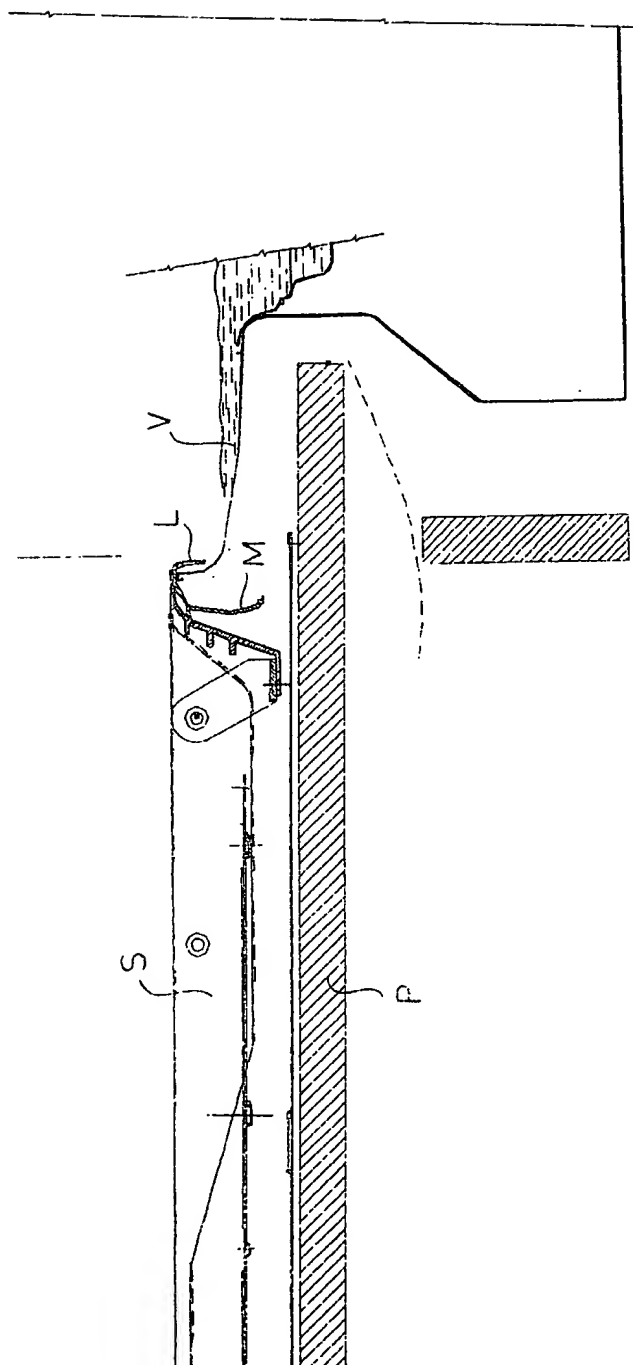


Fig. 2



***Fig. 3***



**Fig. 4**





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# EUROPEAN SEARCH REPORT

Application Number  
EP 01 83 0511

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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
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The present search report has been drawn up for all claims			
Place of search <b>MUNICH</b>		Date of completion of the search <b>18 December 2001</b>	Examiner <b>Martin Gonzalez, G</b>
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